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**Le scienze agrarie nella bioeconomia**

**16/17**  
FEBBRAIO 2023  
DISTAL BOLOGNA

**Processi fermentativi nelle strategie “zero-waste”:  
dagli alimenti funzionali alle bioplastiche**

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*Sapienza University of Rome, Italy*

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# Origin and fate of the agri-food side-streams

## Discarded during supply chain, at any stage:

- Production
- Processing
- Distribution
- Retail
- Consumption

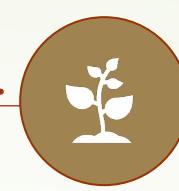
By-products, surplus, defective/unsold/expired products...

edible/not edible side-streams

compost - biogas/bioethanol - feed



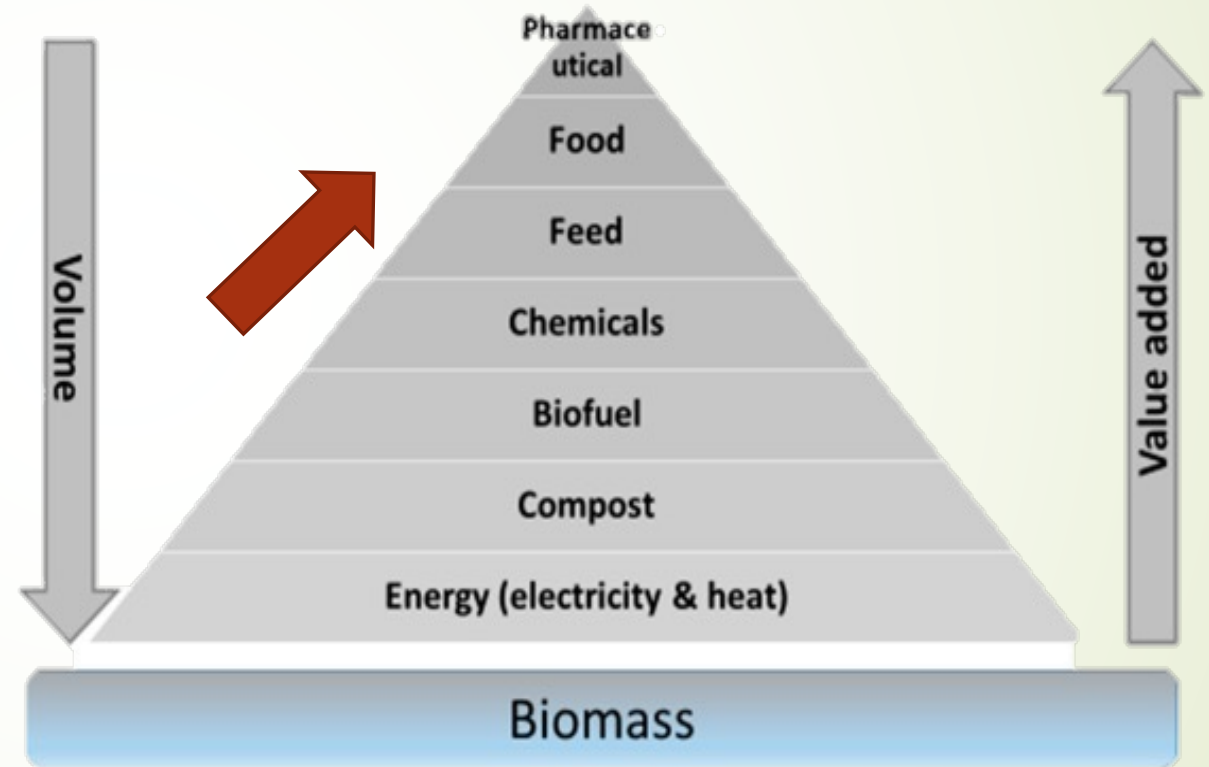
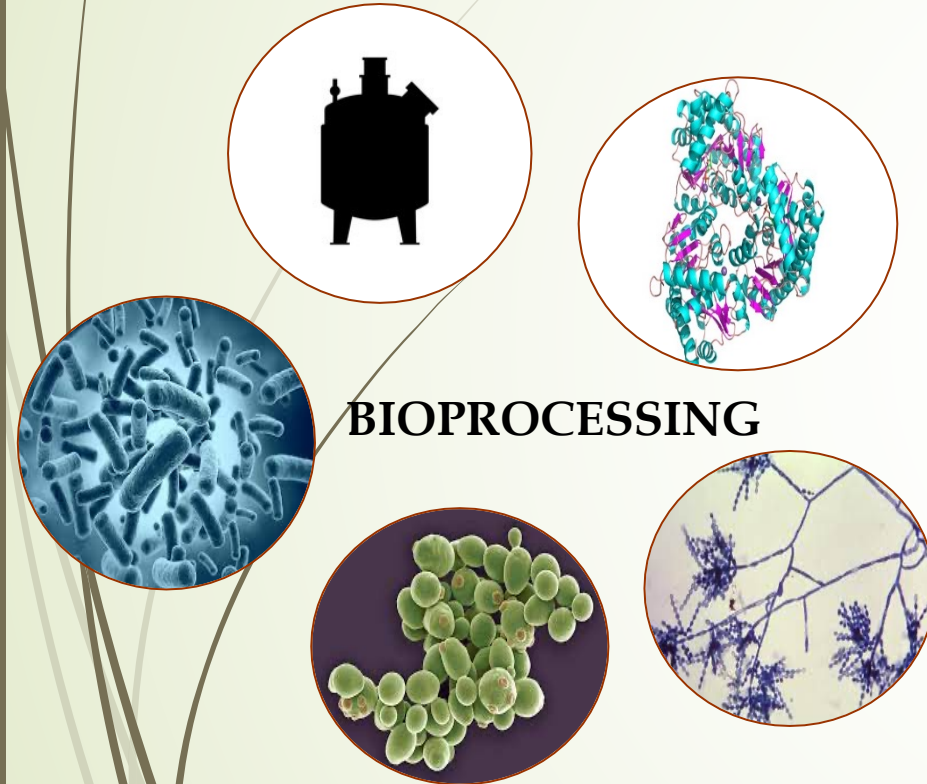
# Agri-food side-streams UPCYCLING



*very high organic load*



*economic loss*





## Recycling and valorisation through bioprocessing

### *a) use as substrate for microbial growth*

**microbial biomasses**

probiotics

starters (fermented food)

biocontrol/biopreservation

**metabolites (biorefinery)**

*natural or recombinant microorganisms*

Bioplastics

Biofungicides

**Functional compounds**

GABA  
Bioactive peptides  
Equol

Compounds for pharmaceutical and  
cosmetic uses







## Recycling and valorisation through bioprocessing

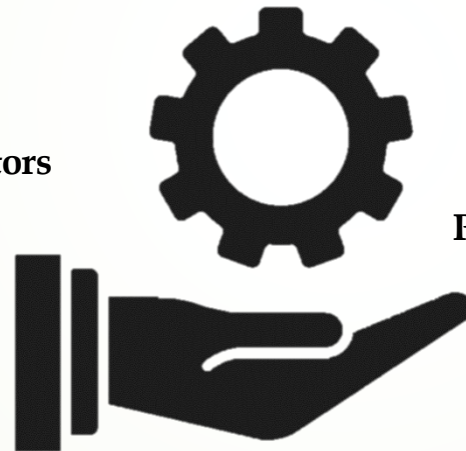
*b) food ingredients*

Poor technological properties

Poor sensory properties

Antinutritional factors

Poor microbiological properties



*Dietary fibers*  
*Proteins*  
*Phenolic and other functional compounds*  
*Minerals*

# Upcycling side streams into food ingredients

## Development of the "strategy"

- *Control plan for the side-streams supply chain*
- *pre-process conditions (thermal treatments, wet milling)*
- **selection of starter microorganisms and enzymes**
- *set-up of the biotechnological protocol*
- *optimization of the process parameters*
- *stabilization conditions*



# Agri-food side-streams

fruits and  
vegetables

*post-harvest losses, unsold, peels*

cereal industry

*surplus wasted bread  
milling by-products  
brewer's spent grain*

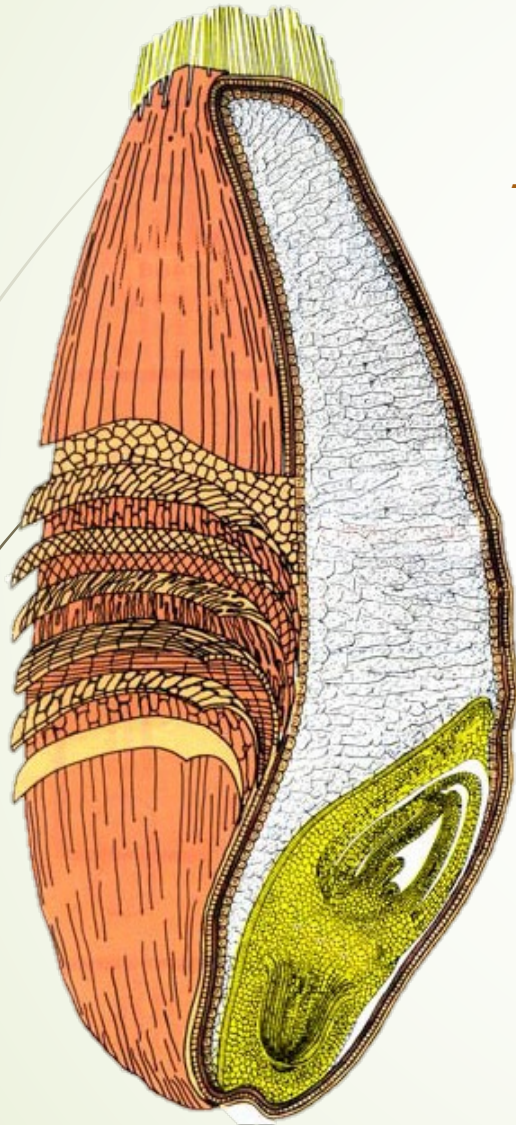
dairy sector

*whey  
ricotta cheese exhausted  
whey*

oenological sector

*grape pomace*





**Technological issues**  
- Consumers' acceptability

**Source of:**

- Fibers
- Minerals
- Proteins
- Phenols

**Antinutritional factors**

- Phytic acid



# Effects of sourdough fermentation on dietary fibre

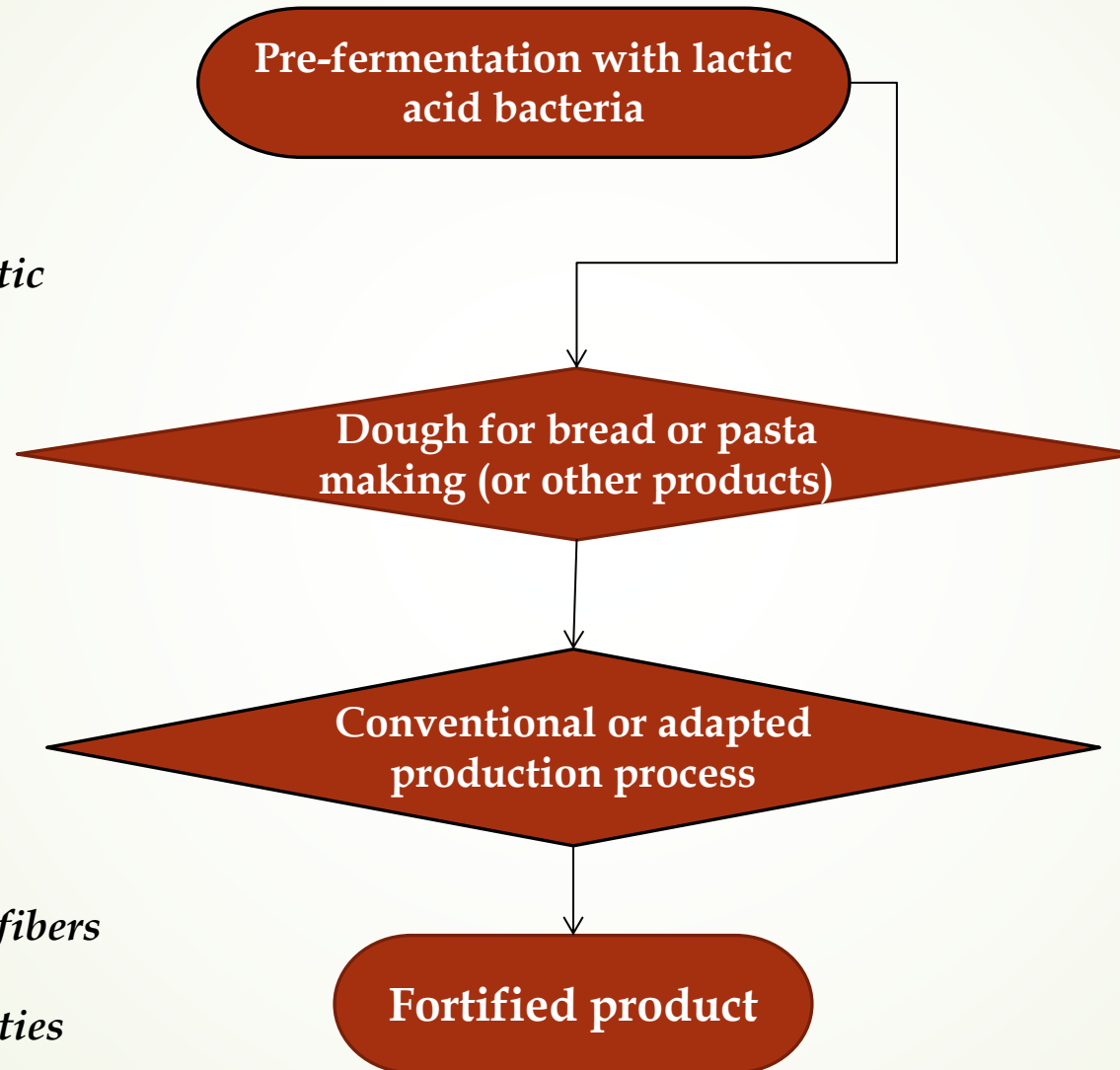
- Bread with 10 % of fermented bran had the best sensory properties (Eiman et al., 2008)
- Most suitable technology for the manufacture of wholemeal rye (Katina *et al.*, 2005)
- Controls the endogenous xylanase activity and the subsequent solubilisation of arabinoxylans (Katina *et al.*, 2012)
  - Without sourdough wholemeal rye or wheat-rye flour mixes are very difficult to process (Katina and Poutanen 2012)
  - Improved the loaf volume and crumb softness of high-fibre wheat breads (Katina et al., 2012; Salmenkallio-Marttila et al., 2001; Katina et al., 2006)
  - Improves flavour, texture and shelf life of whole grain rye breads (Katina and Poutanen 2012)





# How to use «non-wheat» ingredients

- *Promotion of the phytic acid degradation*

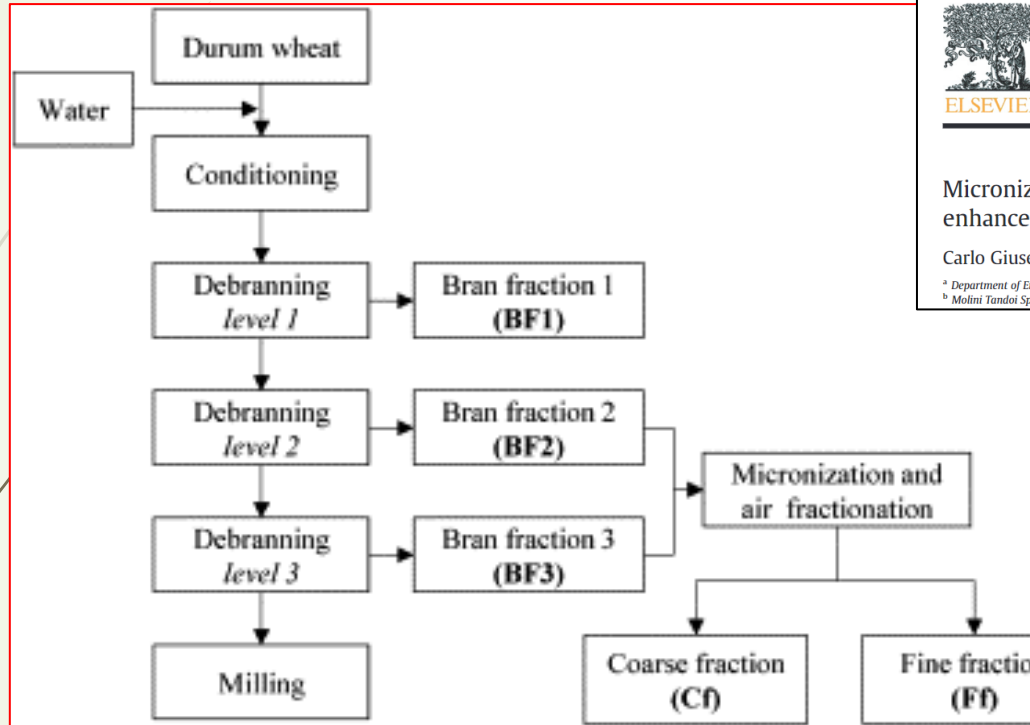


- *Increase of the dietary fibers*
- *Decrease of the GI*
- *Texture/sensory properties*



# Technological options

## 1- Debranning, 2- micronization and air fractionation



Food Research International 46 (2012) 304–313

Contents lists available at SciVerse ScienceDirect

**Food Research International**

journal homepage: [www.elsevier.com/locate/foodres](http://www.elsevier.com/locate/foodres)

Micronized by-products from debranned durum wheat and sourdough fermentation enhanced the nutritional, textural and sensory features of bread

Carlo Giuseppe Rizzello <sup>a,\*</sup>, Rossana Coda <sup>a,\*</sup>, Francesco Mazzacane <sup>a</sup>, Davide Minervini <sup>b</sup>, Marco Gobetti <sup>a</sup>

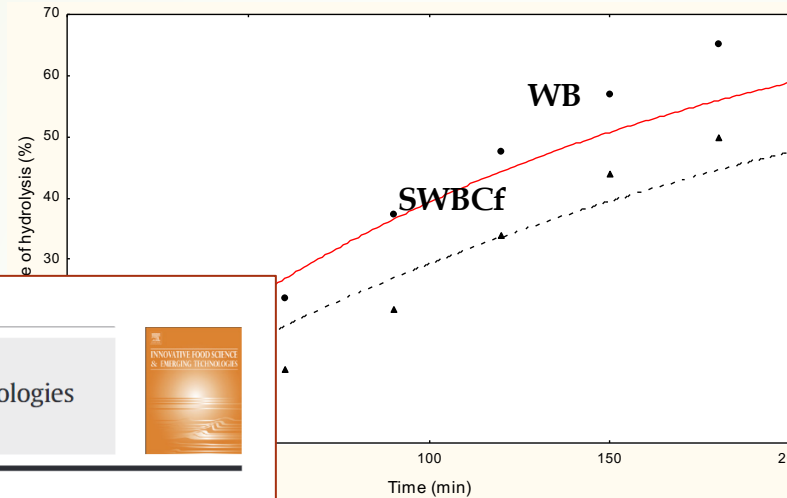
<sup>a</sup> Department of Environmental and Agro-Forestry Biology and Chemistry, University of Bari, 70125 Bari, Italy

<sup>b</sup> Molini Tandori Spa, 70033 Corato, Bari, Italy

	Cf	Ff
<i>Chemical and physical characteristics</i>		
pH	6.7 ± 0.2 <sup>n.s.</sup>	6.7 ± 0.1 <sup>n.s.</sup>
TTA	13.7 ± 0.3 <sup>b</sup>	16.3 ± 0.1 <sup>a</sup>
Moisture (%)	14.0 ± 0.3 <sup>n.s.</sup>	14.0 ± 0.1 <sup>n.s.</sup>
Ash (% d.m.)	5.7 ± 0.2 <sup>b</sup>	7.1 ± 0.1 <sup>a</sup>
Total dietary fiber (% d.m.)	60.1 ± 0.8 <sup>a</sup>	38.2 ± 0.5 <sup>b</sup>
Starch (% d.m.)	5.1 ± 0.8 <sup>b</sup>	9.3 ± 0.8 <sup>a</sup>
Fat (% d.m.)	6.5 ± 0.2 <sup>b</sup>	9.0 ± 0.2 <sup>a</sup>
Protein (% d.m.)	8.0 ± 0.1 <sup>b</sup>	19.0 ± 0.3 <sup>a</sup>

## 5- Micronization and effect of the particle size

Rate of starch hydrolysis



### Fermented bran as bread ingredient:

- -High concentration of functional compounds (phenols and dietary fibre),
- -Decrease of HI
- -Improving of the textural properties,
- Improving of sensory characteristics.
- Increased protein bioavailability (use of xylanases) and digestibility

Innovative Food Science and Emerging Technologies 25 (2014) 19–27

Contents lists available at ScienceDirect



Innovative Food Science and Emerging Technologies

journal homepage: [www.elsevier.com/locate/ifset](http://www.elsevier.com/locate/ifset)



Effect of bioprocessing and particle size on the nutritional properties of wheat bran fractions



Rossana Coda <sup>a,\*</sup>, Carlo Giuseppe Rizzello <sup>b</sup>, José Antonio Curiel <sup>b</sup>, Kaisa Poutanen <sup>a,c</sup>, Kati Katina <sup>a</sup>

<sup>a</sup> VTT, Tietotie 2, 02044 VTT, Finland

<sup>b</sup> Department of Soil, Plant and Food Sciences, University of Bari, 70126 Bari, Italy

<sup>c</sup> Department of Clinical Nutrition, University of Eastern Finland, Kuopio Campus, P.O. Box 1627, FIN-70211 Kuopio, Finland

Food Research International 46 (2012) 304–313

Contents lists available at SciVerse ScienceDirect



Food Research International

journal homepage: [www.elsevier.com/locate/foodres](http://www.elsevier.com/locate/foodres)



Micronized by-products from debranned durum wheat and sourdough fermentation enhanced the nutritional, textural and sensory features of bread

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<sup>a</sup> Department of Environmental and Agro-Forestry Biology and Chemistry, University of Bari, 70125 Bari, Italy

<sup>b</sup> Molini Tandoi Spa, 70033 Corato, Bari, Italy

### Panel test

	WB	SWB	WBCf	SWBCf
Elasticity	7.5	7.8	6.3	7.8
Crumb color	3.8	4.5	7.3	7.6
Crust color	4.3	6.3	6.5	7.8
Acid flavor	1.8	4.8	3.0	5.0
Acid taste	1.5	5.3	2.8	5.8
Sweetness	4.7	4.7	5.7	5.0
Dryness	4.3	4.0	5.0	3.8
Taste	6.3	7.0	7.3	7.8
Salty	5.3	5.7	5.7	6.7



## 3- Enzymes

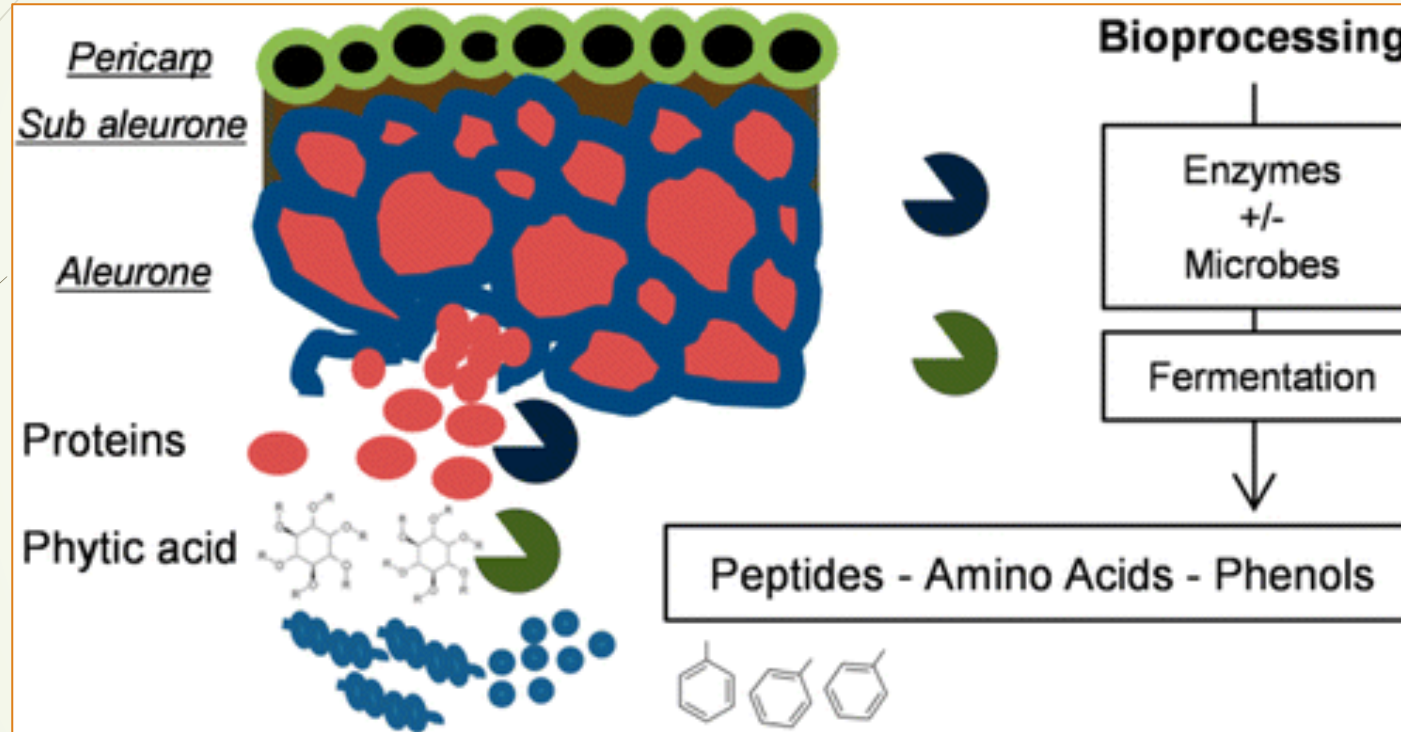
### Impact of Enzymatic and Microbial Bioprocessing on Protein Modification and Nutritional Properties of Wheat Bran

Elisa Arte,<sup>†</sup> Carlo G. Rizzello,<sup>‡</sup> Michela Verni,<sup>‡</sup> Emilia Nordlund,<sup>§</sup> Kati Katina,<sup>†</sup> and Rossana Coda<sup>\*,†</sup>

<sup>†</sup>Department of Food and Environmental Sciences, University of Helsinki, P.O. Box 27, FI-00014 Helsinki, Finland

<sup>‡</sup>Dipartimento di Scienze del Suolo, della Pianta e degli Alimenti, University of Bari, Via G. Amendola 165/a, Bari 70126, Italy

<sup>§</sup>VTT Technical Research Centre of Finland, P.O. Box 1000, FI-02044 VTT Espoo, Finland



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Current Opinion in  
Food  
Science

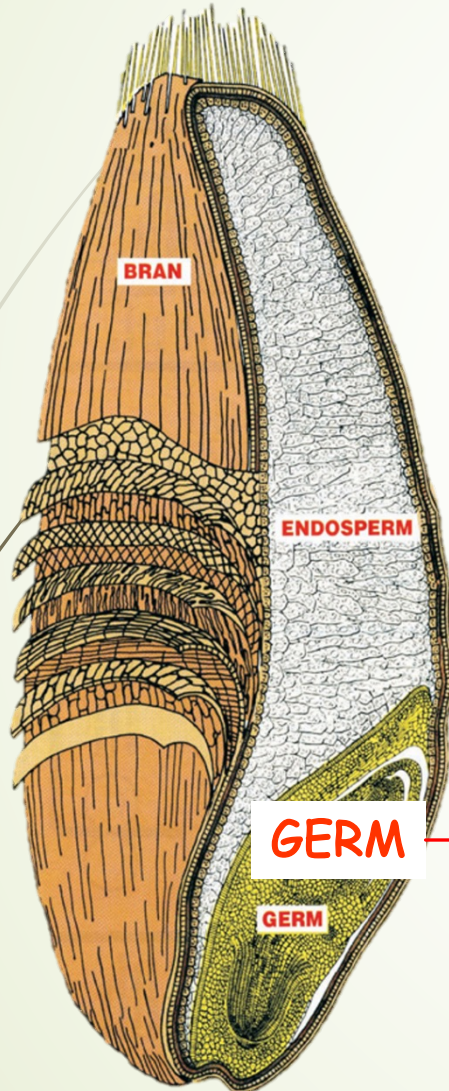
**Bran bioprocessing for enhanced functional properties**

Rossana Coda<sup>1</sup>, Kati Katina<sup>1</sup> and Carlo G Rizzello<sup>2</sup>





# Sourdough applications: pre-treatment of wheat germ



- ✓  $\alpha$ -Tocopherol
- ✓ Vitamins B
- ✓ Dietary fibre
- ✓ Minerals
- ✓ Proteins
- ✓ Phytochemicals (flavonoids, sterols,...)
- ✓ Unsaturated fatty acids

## Antinutritional factors

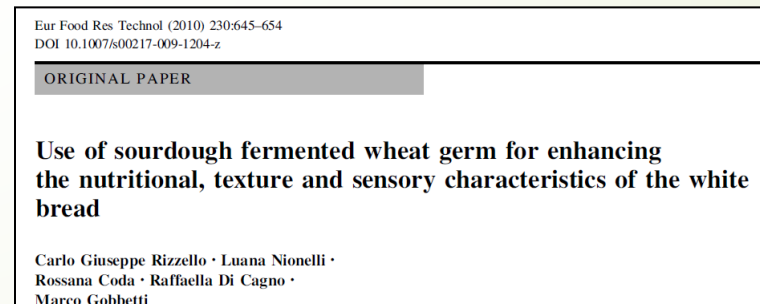
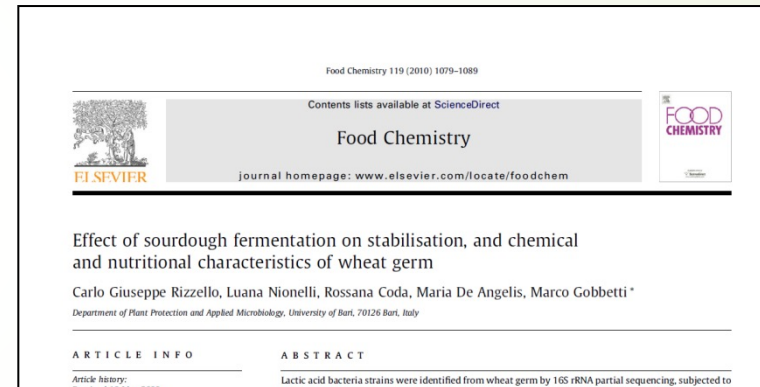
- ✓ Raffinose
- ✓ Phytic acid
- ✓ Wheat germ agglutinin

## - Wheat germ-

### - Technological issues

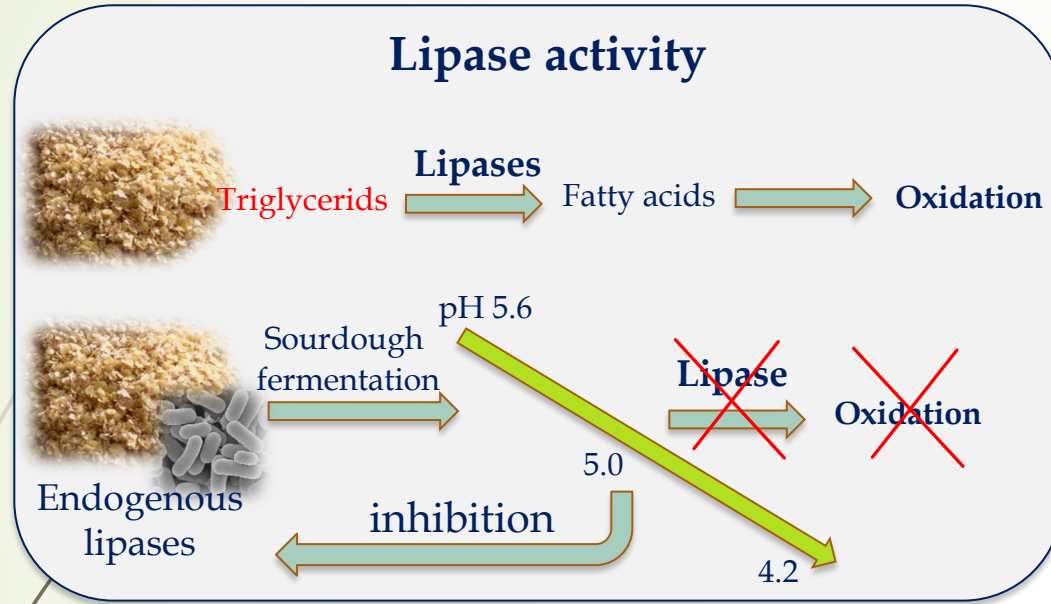
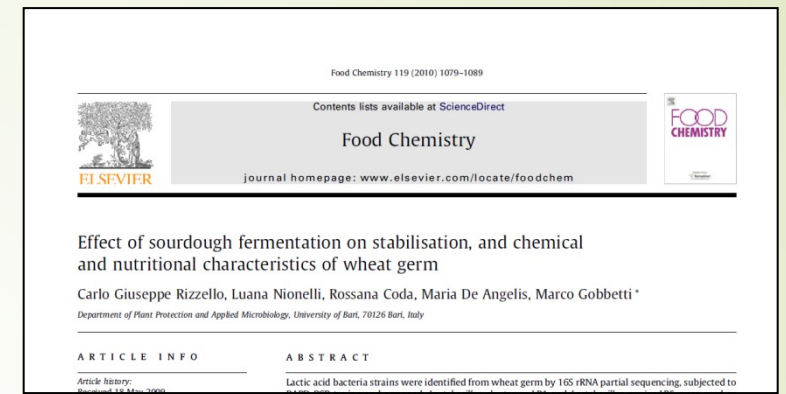
### - Storage issues

### - Consumers' acceptability





# Pre-fermentation of wheat germ with selected lactic acid bacteria

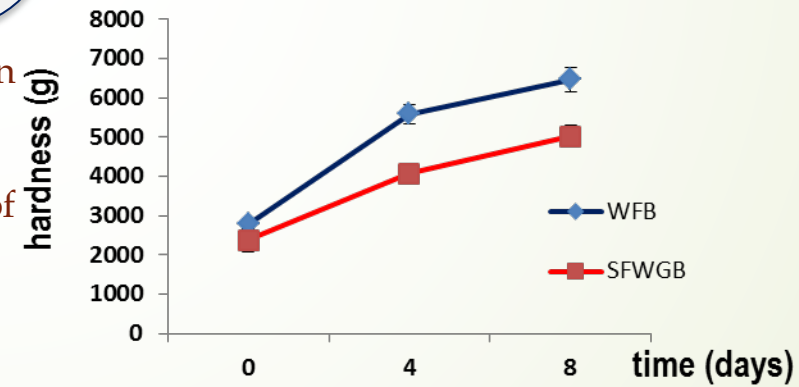


- ✓ Decrease of the lipase activity (2.6 times lower than control)
- ✓ 40 days monitoring of hexanal and volatile markers of lipidic oxidation

## SFWG as bread ingredient

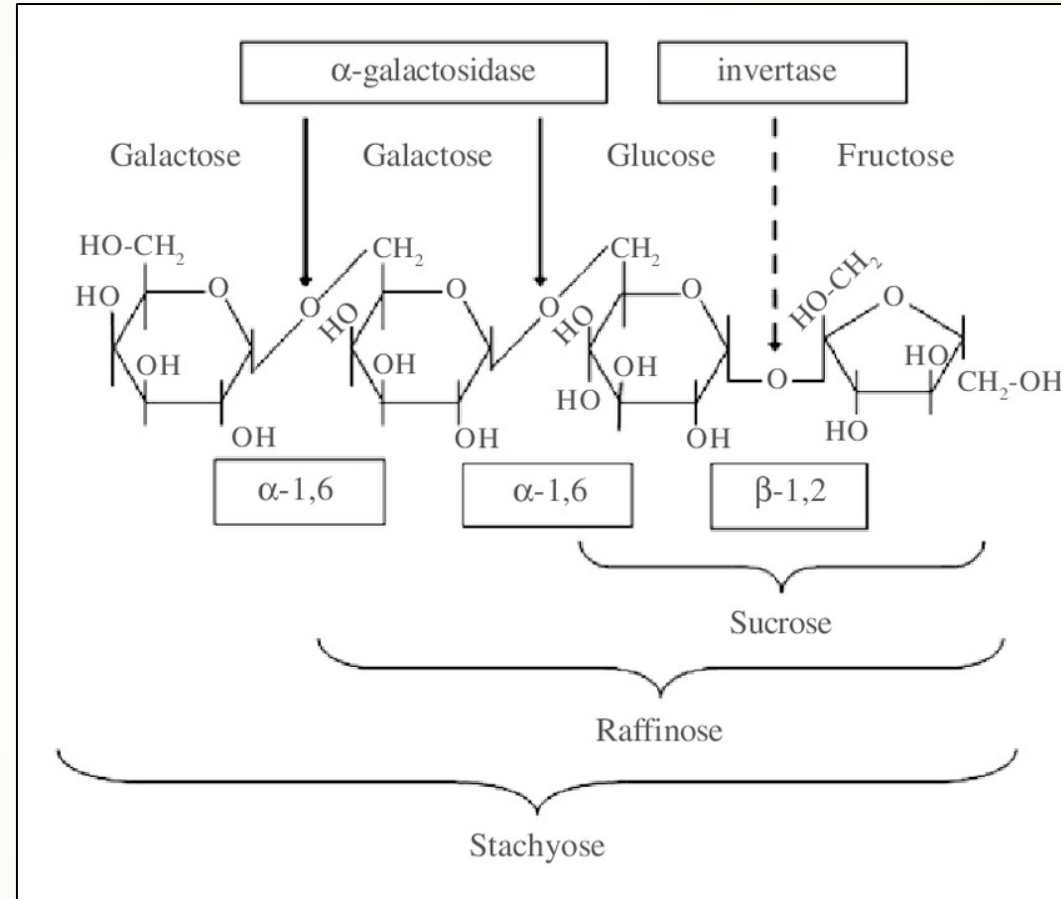
(4% on flour weight)

- ✓ Specific volume + 16-18%
- ✓ Increase of the structural features; firmness delay



# Raffinose (and RFO) degradation

- Most mammals, including man, lack pancreatic alpha-galactosidase (alpha-Gal), which is necessary for the hydrolysis of these sugars.
- RFO can be fermented by gas-producing microorganisms present in the cecum and large intestine, which in turn can induce flatulence and other gastrointestinal disorders in sensitive individuals
- the use of microorganisms expressing alpha-Gal is a promising solution to the elimination of NDO before they reach the large intestine



Leblanc et al., 2004



# Pre-fermentation of milling by-products: applications

Journal of Cereal Science 77 (2017) 235–242

Contents lists available at [ScienceDirect](#)

 **Journal of Cereal Science** 

journal homepage: [www.elsevier.com/locate/jcs](http://www.elsevier.com/locate/jcs)

Use of fermented milling by-products as functional ingredient to develop a low-glycaemic index bread 

Erica Pontonio <sup>a</sup>, Anna Lorusso <sup>a</sup>, Marco Gobbetti <sup>b</sup>, Carlo Giuseppe Rizzello <sup>a,\*</sup>

  
**vallefiorita**<sup>®</sup>

patent n. 102016000015871  
16.2.2016



- Low glycaemic index bread  
(GI *in vivo* 36.9%)
- “source of fibers”  
(6%, w/w)



ORIGINAL RESEARCH ARTICLE

Front. Microbiol., 19 March 2019 | <https://doi.org/10.3389/fmicb.2019.00561>



# Maize Milling By-Products: From Food Wastes to Functional Ingredients Through Lactic Acid Bacteria Fermentation

Erica Pontonio<sup>1</sup>, Cinzia Dingo<sup>2</sup>, Marco Gobbetti<sup>2</sup> and Carlo Giuseppe Rizzello<sup>1</sup>

<sup>1</sup>Department of Soil, Plant and Food Sciences, University of Bari Aldo Moro, Bari, Italy

<sup>2</sup>Faculty of Science and Technology, Free University of Bozen-Bolzano, Bolzano, Italy

patent n. WO 2021/260543



International Journal of Food Microbiology 313 (2020) 108384



Contents lists available at ScienceDirect

International Journal of Food Microbiology

journal homepage: [www.elsevier.com/locate/ijfoodmicro](http://www.elsevier.com/locate/ijfoodmicro)



Brans from hull-less barley, emmer and pigmented wheat varieties: From by-products to bread nutritional improvers using selected lactic acid bacteria and xylanase



Erica Pontonio<sup>a</sup>, Cinzia Dingo<sup>a</sup>, Raffaella Di Cagno<sup>b,\*</sup>, Massimo Blandino<sup>c</sup>, Marco Gobbetti<sup>b</sup>, Carlo Giuseppe Rizzello<sup>a</sup>

<sup>a</sup> Department of Soil, Plant and Food Science, University of Bari Aldo Moro, 70126 Bari, Italy

<sup>b</sup> Faculty of Science and Technology, Free University of Bozen-Bolzano, 39100 Bolzano, Italy

<sup>c</sup> Department of Agricultural, Forest and Food Sciences, University of Turin, 10095 Grugliasco, Italy



Emmer - barley - pigmented wheat



# Use of defatted wheat germ

**Table 1**

Proximate composition of the defatted wheat germ (DWG).

Chemical composition (g/100 g)	DWG
Moisture	7.00 ± 0.28
Protein (d.m.) <sup>a</sup>	25.20 ± 0.77
Fat (d.m.)	0.51 ± 0.20
Carbohydrates (d.m.)	28.19 ± 1.30
Total dietary fibers (d.m.)	35.44 ± 3.13
Salt (d.m.)	0.02 ± 0.00
Ash (d.m.)	5.05 ± 0.55



Cell density of lactic acid bacteria (log<sub>10</sub> cfu/g), pH, concentration of lactic and acetic acids, fermentation quotient (FQ), total titratable acidity (TTA), phytic acid, raffinose and total free amino acids (TFAA) content, of the fermented defatted wheat germ (fDWG) before (0 h) and after (24 h) fermentation at 30 °C with *L. plantarum* T6B10 and *F. sanfranciscensis* A2S5. Data refer to wet samples (DY 200).

	fDWG	
	0 h	24 h
Lactic acid bacteria (log <sub>10</sub> cfu/g)	7.43 ± 0.48 <sup>b</sup>	9.76 ± 0.20 <sup>a</sup>
pH	6.22 ± 0.15 <sup>a</sup>	3.74 ± 0.31 <sup>b</sup>
TTA (ml NaOH)	2.70 ± 0.11 <sup>b</sup>	44.14 ± 2.25 <sup>a</sup>
Lactic acid (mmol/kg)	0.27 ± 0.02 <sup>b</sup>	167.7 ± 9.57 <sup>a</sup>
Acetic acid (mmol/kg)	1.04 ± 0.09 <sup>b</sup>	15.01 ± 1.15 <sup>a</sup>
FQ	0.25 ± 0.02 <sup>b</sup>	11.17 ± 2.50 <sup>a</sup>
TFAA (mg/kg)	1307.61 ± 118 <sup>b</sup>	4268.5 ± 301 <sup>a</sup>
Phytic acid (g/100g)	1.43 ± 0.24 <sup>a</sup>	0.77 ± 0.15 <sup>b</sup>
Raffinose (g/100g)	0.66 ± 0.18 <sup>a</sup>	0.06 ± 0.02 <sup>b</sup>



Defatted durum wheat germ to produce type-II and III sourdoughs:  
Characterization and use as bread ingredient

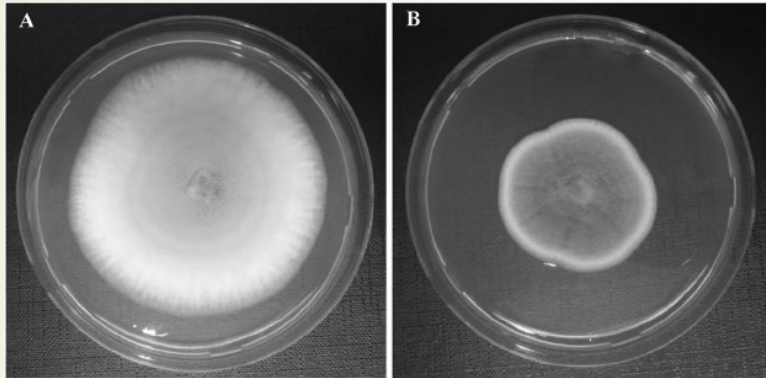
Giuseppe Perri<sup>a</sup>, Marcello Greco Miani<sup>b</sup>, Gianfranco Amendolagine<sup>b</sup>, Erica Pontonio<sup>a</sup>, Carlo Giuseppe Rizzello<sup>c,\*</sup>

**Casillo**  
GROUP





# Antifungal organic acids and peptides purified from sourdough fermented wheat germ



Organic acids	Activity
Organic acid mixture <sup>b</sup>	+++
Oxalic acid (1.57 mM)	-
Lactic acid (24.3 mM)	±
Formic acid (24.7 mM)	++
Acetic acid (10.8 mM)	±
Citric acid (3.2 mM)	-
Citric acid (18.2 mM)	-
Phenyl lactic acid (0.4 mM)	+
Valeric acid (0.98 mM)	±

Food Chemistry 127 (2011) 952–959

Contents lists available at ScienceDirect

**Food Chemistry**

journal homepage: [www.elsevier.com/locate/foodchem](http://www.elsevier.com/locate/foodchem)

**Antifungal activity of sourdough fermented wheat germ used as an ingredient for bread making**

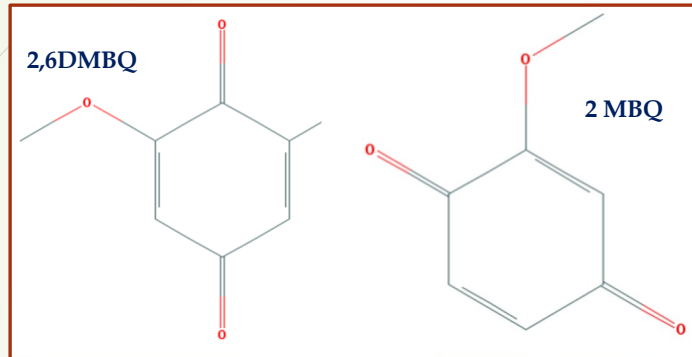
Carlo Giuseppe Rizzello, Angela Cassone, Rossana Coda, Marco Gobbetti \*

*Dipartimento di Biologia e Chimica Agro-Forestale ed Ambientale, University of Bari, 70126 Bari, Italy*

Sequence	Source Protein NCBI accession
VLHEPLF	FH4_ORYSJ, Q8H8K7
YNNPIIYVTENGIAEGNN	BGL29_ORYSJ,;
KSLPITEAL	A3C053
ALKAAPSPA	HOX2_ORYSI, Q84U86
AILIIVMLFGR	HKT6_ORYSJ, Q6H501
AAAAVFLSLLAVGHCAAA	EXPB4_ORYSJ,;
DFNATDADADFAGNGVD	Q94LR4
FNSSDAAVYWGPWTKAR	



# Synthesis of functional compounds during sourdough fermentation of wheat germ



Rizzello et al. *Microbial Cell Factories* 2013, **12**:105  
<http://www.microbialcellfactories.com/content/12/1/105>

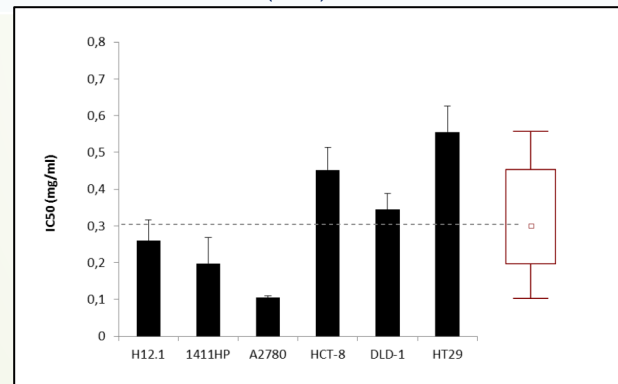
MICROBIAL CELL FACTORIES

RESEARCH Open Access

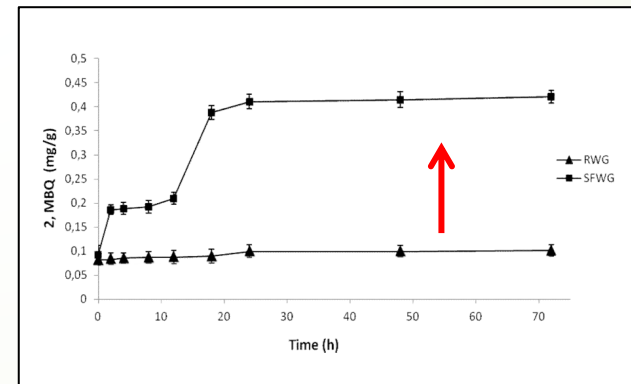
## Synthesis of 2-methoxy benzoquinone and 2,6-dimethoxybenzoquinone by selected lactic acid bacteria during sourdough fermentation of wheat germ

Carlo Giuseppe Rizzello<sup>1\*</sup>, Thomas Mueller<sup>2</sup>, Rossana Coda<sup>1</sup>, Franziska Reipsch<sup>2</sup>, Luana Nionelli<sup>1</sup>, José Antonio Curiel<sup>1</sup> and Marco Gobetti<sup>1</sup>

Antiproliferative activity on tumoral human cells (IC<sub>50</sub>)



Kinetics of synthesis



# Biotransformation of brewer's spent grain: increased functionality for novel food applications



70% low-value animal feed  
(~€35/ton)

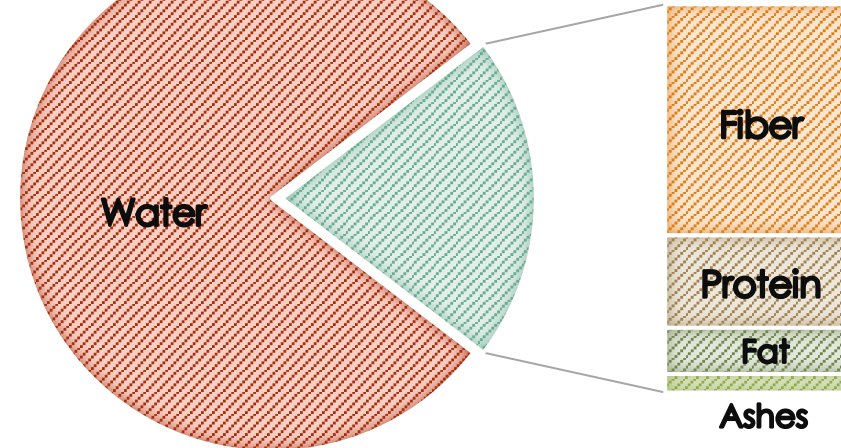


10% biogas

20% landfill



## Brewers' Spent Grain (BSG) Composition



**BSG: a by-product with hidden potential, after all...**

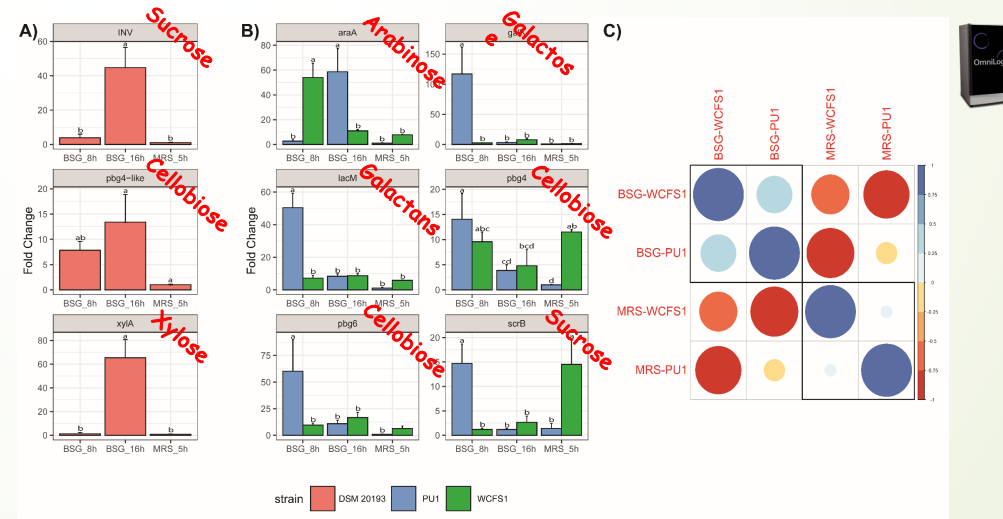
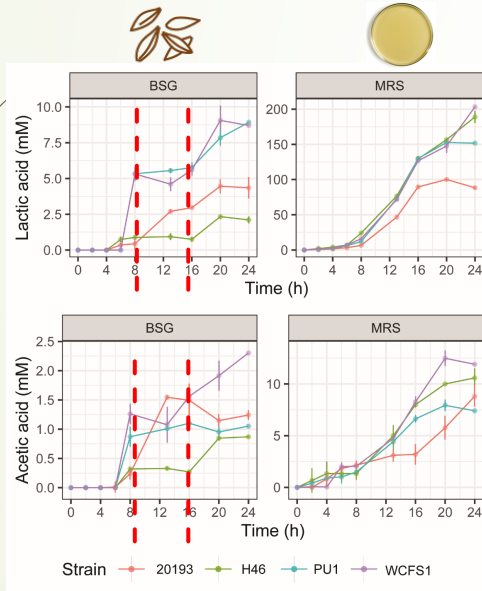
Bianco et al., 2020. *Appl. Microbiol. Biotechnol.* 1-18.





# Phenotype switching and gene expression

- All strains showed **organic acid** production divided into **two phases** in BSG (diauxic growth).
- Expression of genes** related to selected substrates that strains consumed more intensely under BSG conditions during the two phases



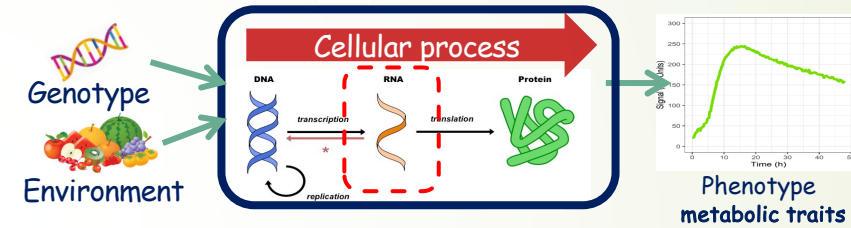
microbial biotechnology



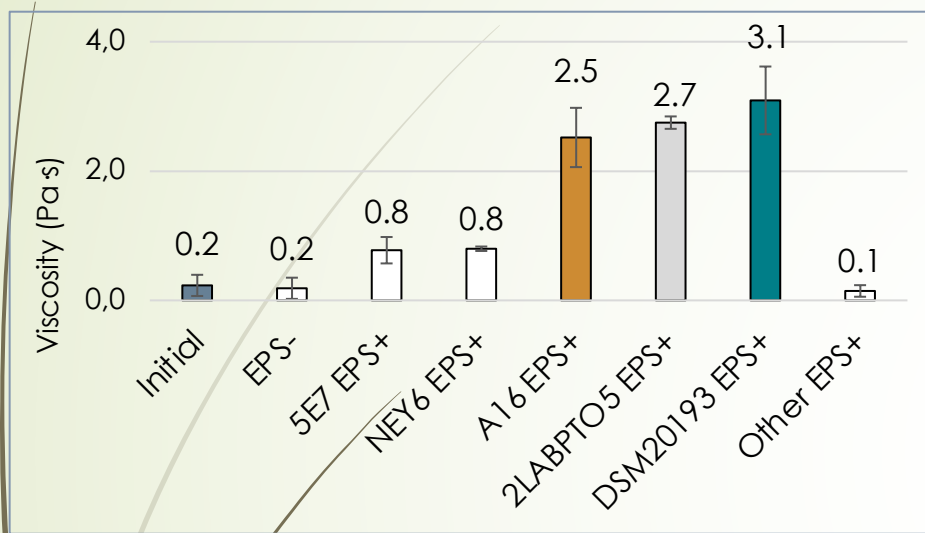
Research Article | Open Access | CC BY-NC-ND 4.0

## How water-soluble saccharides drive the metabolism of lactic acid bacteria during fermentation of brewers' spent grain

Marta Acin-Albiac, Pasquale Filannino, Rossana Coda, Carlo Giuseppe Rizzello, Marco Gobetti, Raffaella Di Cagno



## Viscosity increase



Untreated spent



Fermented spent



- BSG amount: ca. 33-37% of dough weigh
- Dextran content ca. 1.6% w/w → 0.59% of dextran in bread (effective as hydrocolloid)

### RESEARCH

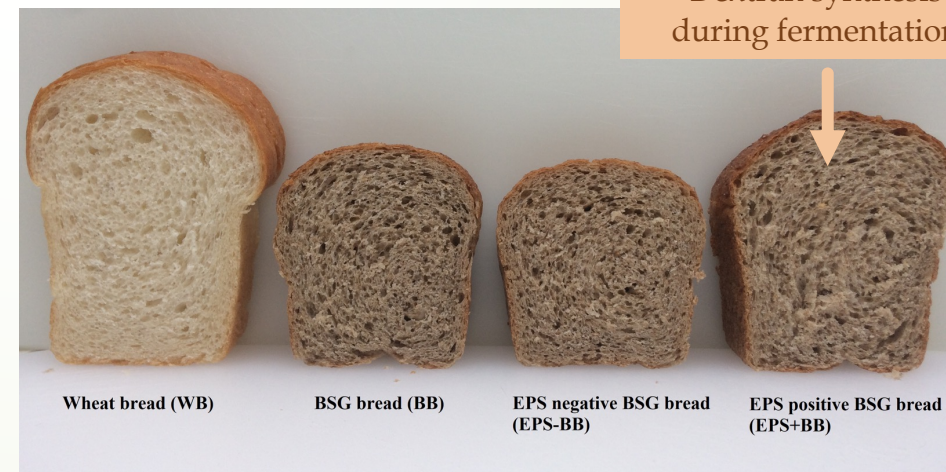
Open Access



Brewers' spent grain as substrate for dextran biosynthesis by *Leuconostoc pseudomesenteroides* DSM20193 and *Weissella confusa* A16

Prabin Koirala<sup>1</sup>, Ndegwa Henry Maina<sup>1</sup>, Hanna Nihtilä<sup>1</sup>, Kati Katina<sup>1</sup> and Rossana Coda<sup>1,2\*</sup>

Dextran synthesis during fermentation



BSG bread containing dextran vs native BSG

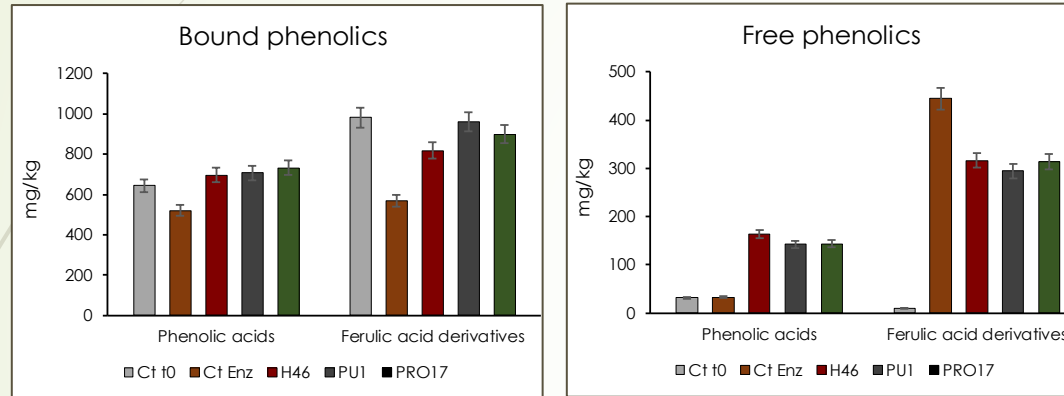
- Volume + 13%
- Hardness - 40%
- Staling rate - 33%
- taste/mouthfeel perception



# BSG bioprocessing: increase of the antioxidant activity

use of xylanase + lactic acid bacteria fermentation

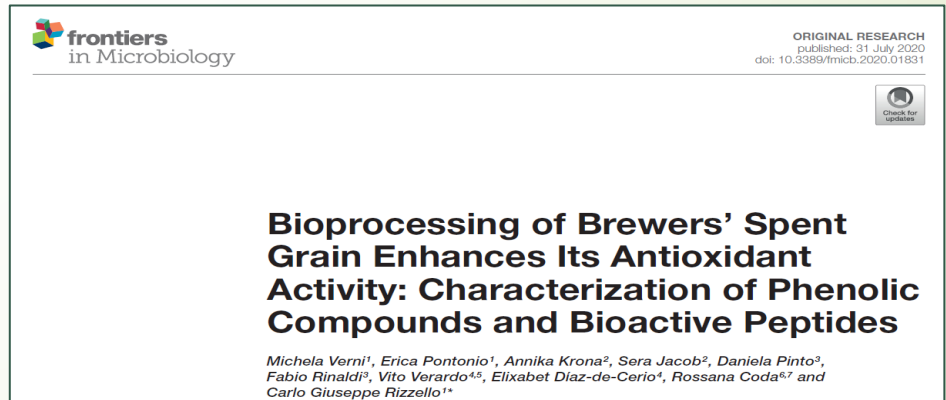
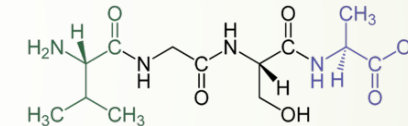
## Phenolic compounds



Xylanase liberated 25% of the phenolic compounds bound to lignocellulosic material and, therefore, not available to exert their function. Whereas LAB metabolized phenolic acids and polymeric forms of proanthocyanidins into more active forms.

## Bioactive peptides

LAB proteolytic system enabled the release of small bioactive peptides sequences encrypted in barley and maize native proteins, showing common features of antioxidant peptides.



# Bioprocessed BSG for functional pasta and extruded snacks



**"High fiber" content (~8%)**  
**"Source of protein"**  
according to EU regulation 1924/2006

Improved **Protein Digestibility** and quality indices

**Low glycaemic index** compared to semolina pasta



## Technological properties

- ✓ Degraded arabinoxylan structure
- ✓ More homogeneous protein network

## Functional properties

- ✓ Rich in **phenolic compounds** and **bioactive peptides**
- ✓ Protective effects of **digested pasta** towards induced **oxidative stress** in Caco-2 cells cultures

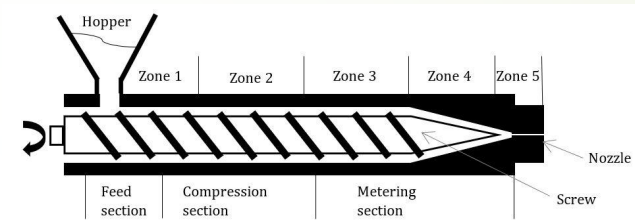
 antioxidants



Article

## Bioprocessed Brewers' Spent Grain Improves Nutritional and Antioxidant Properties of Pasta

Rosa Schettino<sup>1</sup>, Michela Verni<sup>1</sup>, Marta Acin-Albiac<sup>2</sup>, Olimpia Vincentini<sup>3</sup>, Annika Krona<sup>4</sup>, Antti Knaapila<sup>5</sup>, Raffaella Di Cagno<sup>2</sup>, Marco Gobetti<sup>2</sup>, Carlo Giuseppe Rizzello<sup>6,\*</sup> and Rossana Coda<sup>5,7</sup>



expansion →



- Blend ingredients; total water 26%
- Extrusion at 30/80/90/110/95 °C, 50 rpm
- Microwave 12 g at 750 W for 45 s to expand

**RI  
SE**





# Wasted Bread

- ▶ **European project WASTEBAKE**

- ▶ Biotechnological functionalization of bakery waste - (Call: *EUROTRANSBIO*)

- ▶ Valle Fiorita Catering Srl (Italy) - Koivulan Leipomo Oy (Finland) - Senson (Finland) - Iceberg LLC (Russia) - University of Bari (Italy) - University of Helsinki (Finland) - ITMO University (Russia)



## Enrichment in EPS

Contents lists available at [ScienceDirect](#)

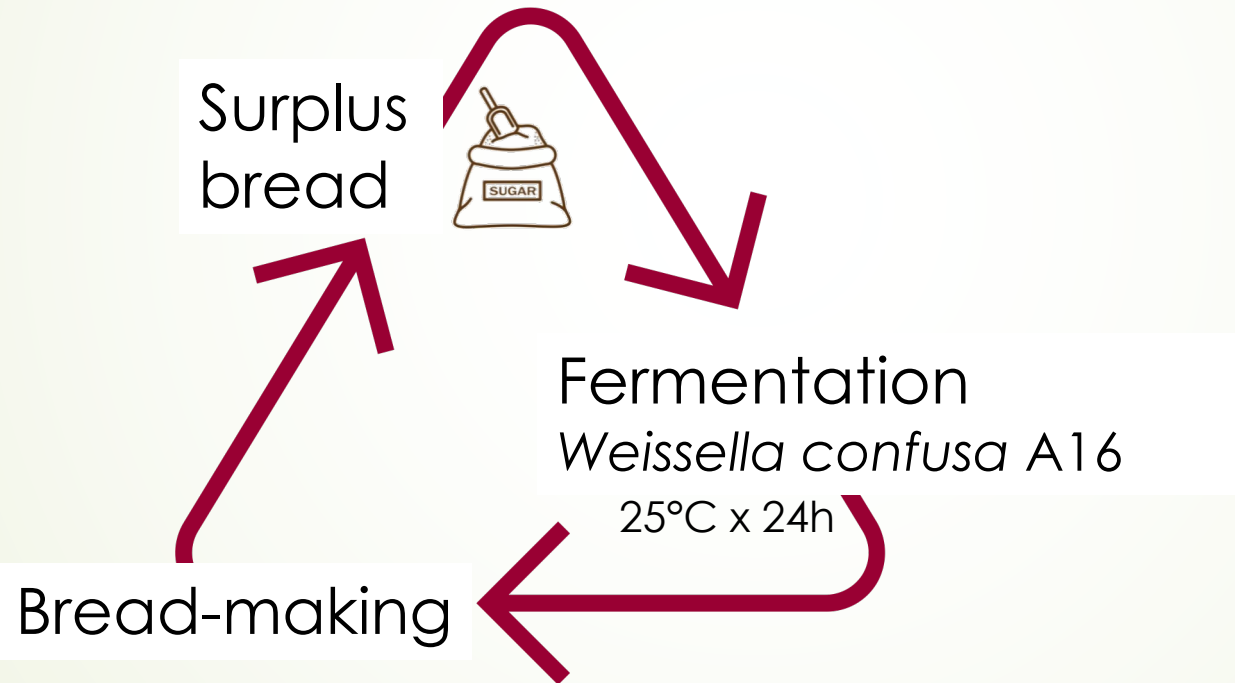
ELSEVIER

International Journal of Food Microbiology

journal homepage: [www.elsevier.com/locate/ijfoodmicro](http://www.elsevier.com/locate/ijfoodmicro)

Waste bread recycling as a baking ingredient by tailored lactic acid fermentation

Mikko Immonen<sup>a,\*</sup>, Ndegwa H. Maina<sup>a</sup>, Yaqin Wang<sup>a</sup>, Rossana Coda<sup>a,b</sup>, Kati Katina<sup>a</sup>





## GABA enrichment

- **GABA** content 136 mg/kg
- **Higher Free Amino Acids**
- **Higher *In vitro* Protein Digestibility**
- **Lower predicted Glycaemic Index**
- **Good technological properties**

### Biosynthesis of $\gamma$ -aminobutyric acid by lactic acid bacteria in surplus bread and its use in bread-making

Michela Verni✉, Anna Vekka, Mikko Immonen, Kati Katina, Carlo Giuseppe Rizzello, Rossana Coda,

First published: 23 October 2021 | <https://doi.org/10.1111/jam.15332>

This article has been accepted for publication and undergone full peer review but has not been through the copyediting, typesetting, pagination and proofreading process, which may lead to differences between this version and the Version of Record. Please cite this article as doi:10.1111/jam.15332



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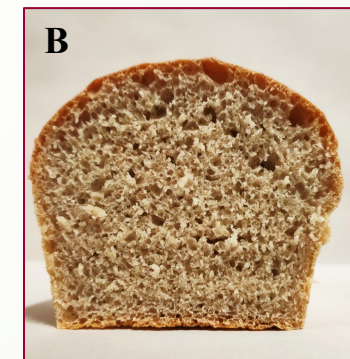
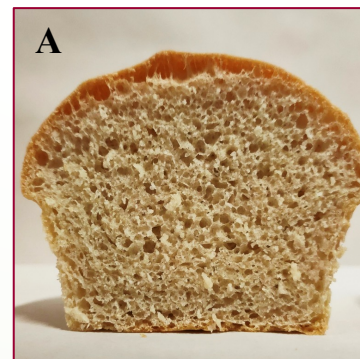


Information

#### Recommended

Lactic acid bacteria and yeasts associated with *gowé* production from sorghum in Bénin

Image and cross section of common wheat flour bread (A) and **bread produced with surplus bread slurry containing 30% of wheat bran and fermented with *L. plantarum* H64** (B)





*Alternative options for cereal by-products valorisation:*

## Wasted Bread as Substrate for the Cultivation of Starters for the Food Industry

Michela Verni<sup>1</sup>, Andrea Minisci<sup>2</sup>, Sonia Convertino<sup>2</sup>, Luana Nionelli<sup>2</sup> and Carlo G. Rizzello<sup>1\*</sup>

Patent n. 102019000017408, 27.09.2019.

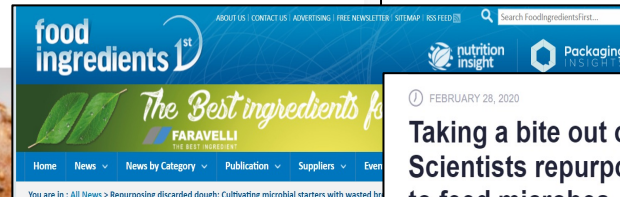
### WBM

Wasted Bread Medium

Old bread is being given a new lease of life as scientists create a 'secret sauce' that allows it to be turned into yoghurt, wine and even new bread - all in a bid

waste

discarded bread into a platform for yeast to grow in  
live to the unused loaves being sent to landfill sites  
it could then be used in commercial bakeries  
d by bakeries to recycle their own unused produce



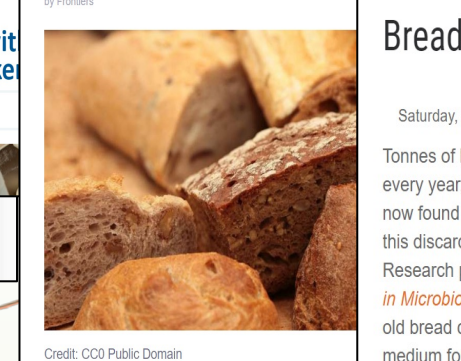
Run Your Lab Like a Business



### Fighting Food Waste: Scientists Repurpose Waste Bread to Feed Microbes

Researchers have developed a secret sauce for using waste bread as a medium to grow bacteria, yeasts, and other microorganisms for fermented food production

February 28th, 2020  
FRONTIERS



### Bread 'trash' is microbial treasure

Saturday, 29 February, 2020



Tonnes of bread end up in landfill every year, but researchers have now found a way to repurpose this discarded bread and dough. Research published in *Frontiers in Microbiology* has revealed that old bread can be used as a medium for cultivating microbial fermentation starters, which could have applications in food industries like bakeries, dairy and winemaking.



## a FORK TO FARM approach?

- Supplement for OC and TN
- LAB as PGPM
- Acidification effect
- Antimicrobial activity

### Chemical and physicochemical properties of CTR, WBA and FWBA soils

Samples	pH <sub>H2O</sub>	pH <sub>KCl</sub>	EC μS m <sup>-1</sup>	O.C. %	TN %	P <sub>ava</sub> mg kg <sup>-1</sup>
TO	8.2 a	7.2	200 b	16.0 b	1.6 bc	45.5 ab
CTR	8.2 a	7.3	319 b	15.2 b	1.5 c	46.9 a
WBA	7.7 b	7.3	805 a	20.3 a	2.1 a	37.3 bc
bWBA	7.7 b	7.2	764 a	20.8 a	1.9 ab	36.1 c
HSD.test	***	ns	***	***	**	**

### Mean biometric features of plants at the end of the trial

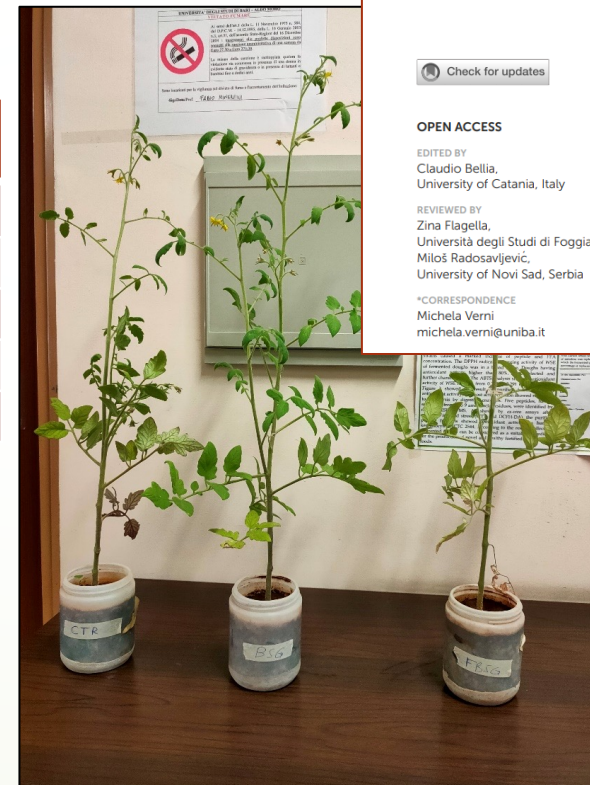
Samples	Average n. of leaves/plant	Treated/CTP leaves ratio	Average head escarole fresh weight (g)	Treated/CTP yield ratio
CTP	13 b	-	18.2 b	-
WBP	22 a	1.7	64.5 a	1.97
bWBP	19 ab	1.4	55.9 a	1.70
HSD.test	*	ns	***	ns

Article

## Reuse of Wasted Bread as Soil Amendment: Bioprocessing, Effects on Alkaline Soil and Escarole (*Cichorium endivia*) Production

Claudio Cacace<sup>1</sup>, Carlo Giuseppe Rizzello<sup>2</sup>, Gennaro Brunetti<sup>1</sup>, Michela Verni<sup>1,\*</sup> and Claudio Cocozza<sup>1</sup>

8 weeks



frontiers | Frontiers in Sustainable Food Systems

TYPE Original Research  
PUBLISHED 24 November 2022  
DOI 10.3389/fsufs.2022.1010890

Check for updates

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## Potential of native and bioprocessed brewers' spent grains as organic soil amendments

Claudio Cacace<sup>1†</sup>, Claudio Cocozza<sup>1†</sup>, Andreina Traversa<sup>1</sup>, Rossana Coda<sup>2,3</sup>, Carlo Giuseppe Rizzello<sup>4</sup>, Erica Pontonio<sup>1</sup>, Francesco De Mastro<sup>1</sup>, Gennaro Brunetti<sup>1</sup> and Michela Verni<sup>1\*</sup>



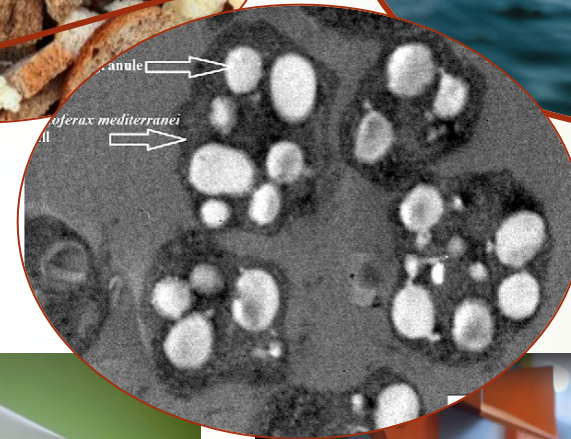
# Bioplastic production (microbial synthesys of PHBV)

## - Why *Hfx mediterranei*?

- PHA-producer
- Halophilic
  - No sterilization
  - Green Extraction
- Starch metabolism

- Salts supplementation

- Purity
- Composition
- Technological properties



frontiers | Frontiers in Microbiology

TYPE: Original Research  
PUBLISHED: 21 September 2022  
DOI: 10.3389/fmicb.2022.1000962

Check for updates

### Exploitation of wasted bread as substrate for polyhydroxyalkanoates production through the use of *Haloferax mediterranei* and seawater

Marco Montemurro<sup>1</sup>, Gaia Salvatori<sup>2</sup>, Sara Alfano<sup>2</sup>, Andrea Martinelli<sup>2</sup>, Michela Verni<sup>1</sup>, Erica Pontonio<sup>1</sup>, Marianna Villano<sup>2,3</sup> and Carlo Giuseppe Rizzello<sup>4\*</sup>

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*University of Helsinki*

Rossana Coda  
Kati Katina



*Free University of Bozen*

Marco Gobetti  
Raffaella di Cagno

